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## DANISH HARBOR INSTALLS FLOATING CONCRETE DOCKS

Less than 65km west of Copenhagen, Roskilde Fjord is a scenic part of Denmark known for its natural beauty and a boating paradise. Roskilde Havn (harbor) recently completed an ambitious improvement project with the addition of a 240m state-of-the-art SF Marina floating concrete dock solution. The expansion accommodates over 40 vessels and provides wave-dampening protection to the marina.

SF Marina floating concrete docks are virtually unsinkable. Thick-walled and steel-reinforced, they regularly overcome violent weather, so the occasional bump from a slipholder offers little chance of damaging them. The individual pontoons at Roskilde Havn are connected via an advanced energy-absorbing coupling system and are secured to the seabed with 50cm W by 27m L external piles.

Installed by SF Pontona ApS Denmark, the Roskilde Havn layout includes a 105m L x 3m W angled dock and walkway comprised of six SF1024 pontoons that add 12 slips. This terminates into the center of a straight 135m L x 6m W dock section of seven SF1040 pontoons with space for an additional 30 boats. All finger piers are 10m L to serve a wide range of vessel lengths. The fjord-side of the large portion can accommodate larger vessels parallel to the dock. Connected to an older portion of the marina is a new angled 30m L x 2m W segment that dampens incoming wave action.

Founded in 1972, Roskilde Havn offers ramp and crane launching, 310 wet slips and a marine service facility. It hosts sailing and rowing clubs, and a Viking ship museum. The fjord itself has 30 islands and inlets to explore and is a Danish national park. The harbor's website is www.roskildehavn.dk.

Gothenburg, Sweden-based SF Marina engineers, builds and ships floating breakwaters and concrete dock pontoons, and related marine structures. With an impressive international network of offices and manufacturing sites, it can transport its products anywhere in the world and has completed numerous recreational and commercial projects around the globe.

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